

# BSTS/BSTS-FR

General purpose, heat-shrinkable tubing



## Applications

BSTS heat-shrinkable tubing is made of a rugged polymer that resists moisture, fungus, and weathering. It also has excellent electrical properties. This tubing is useful in applications where insulation, abrasion resistance, and strain relief are important. When used with SFTS tape sealant, it can provide a watertight system in nonpressurized applications.

### **Operating temperature range**

-55°C to 90°C

### **Features and benefits**

- Excellent thick-wall insulation and abrasion protection.
- No adhesive can be removed easily.
- Expansion ratios as high as 3:1.
- Availability in flame-retardant material with FR callout (see "Ordering information and Part numbering system" on the next page).
- BSTS has the following agency approvals:
  - ABS (American Bureau of Shipping)
  - DNV (Det Norske Veritas)
  - Lloyd's (Lloyd's Register of Shipping)

#### Installation

Minimum shrink temperature: 90°C Minimum full recovery temperature: 121°C

| Available in:    | Americas              | Europe   | Asia Pacific                        |         |
|------------------|-----------------------|----------|-------------------------------------|---------|
|                  |                       |          | <ul> <li>•</li> </ul>               |         |
| Specifications/a | pprovals              |          |                                     |         |
| Series           | Military              | Industry | /                                   | Raychem |
| BSTS             |                       |          |                                     |         |
| BSTS-FR          | AMS-DTL-23053/15*,    | ASTM E   | 0 685, nonburning                   |         |
|                  | Class 1 and Class 2** | ASTM E   | ) 2863, oxygen index                | RW-2017 |
|                  |                       | IPCEA S  | -19-81, cable insulation and jacket | S       |

\*Formerly MIL-I-23053/15 and MIL-DTL-23053/15.

\*\*Except for coatings requirement. Refer to SST-FR when coating is required.

Fax-on-demand

US only (800) 260-9099 Outside US (650) 257-2301 Fax IDDescription2300Data sheet

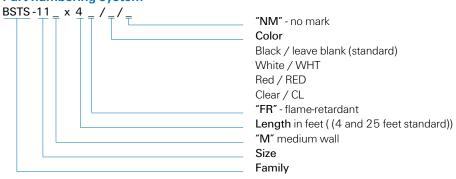
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| Product dimensions (mm/in) |                        |                      |                          |                     |  |  |
|----------------------------|------------------------|----------------------|--------------------------|---------------------|--|--|
|                            | Inside diameter        |                      | Wall thickness (nominal) |                     |  |  |
|                            | Minimum                | Maximum              |                          |                     |  |  |
|                            | expanded               | recovered            | Expanded                 | Recovered           |  |  |
| Size                       | as supplied            | after heating        | as supplied              | after heating****   |  |  |
| BSTS-03                    | 7.62 (0.300)           | 2.54 <i>(0.100)</i>  | 0.63 <i>(0.025)</i>      | 1.52 <i>(0.060)</i> |  |  |
| BSTS-04                    | 10.16 <i>(0.400)</i>   | 3.81 <i>(0.150)</i>  | 0.63 <i>(0.025)</i>      | 1.52 (0.060)        |  |  |
| BSTS-07M***                | 19.05 <i>(0.750)</i>   | 5.59 <i>(0.220)</i>  | 0.51 <i>(0.020)</i>      | 1.52 (0.060)        |  |  |
| BSTS-07                    | 19.05 <i>(0.750)</i>   | 5.59 <i>(0.220)</i>  | 0.76 <i>(0.030)</i>      | 2.41 (0.010)        |  |  |
| BSTS-11M                   | 27.94 <i>(1.100)</i>   | 9.52 <i>(0.375)</i>  | 0.76 <i>(0.030)</i>      | 2.67 (0.110)        |  |  |
| BSTS-11                    | 27.94 <i>(1.100)</i>   | 9.52 <i>(0.375)</i>  | 1.02 <i>(0.040)</i>      | 3.05 <i>(0.120)</i> |  |  |
| BSTS-13M                   | 33.02 ( <i>1.300</i> ) | 9.52 <i>(0.375)</i>  | 0.63 <i>(0.025)</i>      | 2.67 (0.110)        |  |  |
| BSTS-13                    | 33.02 <i>(1.300)</i>   | 9.52 <i>(0.375)</i>  | 0.89 <i>(0.035)</i>      | 3.05 (0.120)        |  |  |
| BSTS-15M                   | 38.10 <i>(1.500)</i>   | 12.70 <i>(0.500)</i> | 0.89 <i>(0.035)</i>      | 3.05 <i>(0.120)</i> |  |  |
| BSTS-15                    | 38.10 <i>(1.500)</i>   | 12.70 <i>(0.500)</i> | 1.27 (0.050)             | 3.56 (0.140)        |  |  |
| BSTS-17M                   | 43.18 <i>(1.700)</i>   | 12.70 <i>(0.500)</i> | 1.02 (0.040)             | 3.05 (0.120)        |  |  |
| BSTS-17                    | 43.18 <i>(1.700)</i>   | 12.70 <i>(0.500)</i> | 1.14 <i>(0.045)</i>      | 3.56 (0.140)        |  |  |
| BSTS-20M                   | 50.80 (2.000)          | 19.05 <i>(0.750)</i> | 1.27 (0.050)             | 3.05 (0.120)        |  |  |
| BSTS-20                    | 50.80 (2.000)          | 19.05 <i>(0.750)</i> | 1.27 (0.050)             | 3.94 (0.160)        |  |  |
| BSTS-27                    | 65.58 <i>(2.700)</i>   | 22.86 <i>(0.900)</i> | 1.27 (0.050)             | 3.94 (0.160)        |  |  |
| BSTS-30                    | 76.20 <i>(3.000)</i>   | 31.75 <i>(1.250)</i> | 1.27 (0.050)             | 3.94 (0.160)        |  |  |
| BSTS-35                    | 88.90 <i>(3.500)</i>   | 31.75 <i>(1.250)</i> | 1.27 (0.050)             | 3.94 (0.160)        |  |  |
| BSTS-40                    | 101.60 <i>(4.000)</i>  | 44.45 <i>(1.750)</i> | 1.27 (0.050)             | 3.94 (0.160)        |  |  |
| BSTS-45                    | 114.30 <i>(4.500)</i>  | 44.45 <i>(1.750)</i> | 1.27 (0.050)             | 3.94 <i>(0.160)</i> |  |  |

\*\*\*M = Medium wall tubing. \*\*\*\*Wall thickness will be less if tubing recovery is restricted during shrinkage.

| Ordering information |   |  |  |
|----------------------|---|--|--|
| Color                | Standard  | Black (-O)   |  |
|                      | Nonstandard   | Red (-2), white (-9), clear (-X not flame-retardant) |  |
| Size selection       | Always order the largest size that will shrink snugly over the component to be covered. |  |  |
|                      | re available upon request.  |  |  |
| Standard packaging   | 1.2-meter (4-foot) or 7.5-meter (25-foot) lengths.                                      |  |  |
|                      |   |  |  |

## Part numbering system



Users should independently evaluate the suitability of the product for their application. Before ordering check with factory for most current data.